

CIGARETTE SPECIFICATION

CANAPUS COUNTY

MARLBORO "RED" - CK/WHI TPO" ULTRA LIGHTS 83MM REGULAR FTH
BRAND CODE-1760 (STD)

EFFECTIVE DATE: 05/12/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTG TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.40	IN. H2O				
DILUTION TARGET	:	45.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3500M CK/WHI SOL PPT-GRY 236M2, 12-61B-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE SPEEDS CATALOG.
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND TYPE SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-3146 PVA 61-032-A

SEAM ADHESIVE : FULLER WB-39020 PVA 61-044-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1760 - 13.25% MARLBORO ULTRA LIGHTS REGULAR FTH
*** NO TROPICAL FOR MARLBORO ULTRA LIGHTS FILLER***

CIGARETTE PAPER : 27.25MM X 6500M 500U/0.6%(K/D110-6/F751) 10-021-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37477(MK 9/MK 10/PROTOS) 60-215-A (Export Overprint)
: FRY #92458 GOLD (MK 9/PROTOS) 60-502-A (Machine # Only)

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING ADHESIVES UPDATED TO INCLUDE NATIONAL
: 72-3146; PM MATERIAL CODE 61-032-A. NO WEIGHT
: CHANGE, OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 5/11/90

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APPROVED BY:

JEBichler

SUPERCEDS SPECIFICATION DATED: 4/30/90.

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